



Give Your Products The “Alliance AdvantageSM”

In today's global marketplace, you need a strong partner working with you to handle your international distribution and transportation needs. Through Alliance[®] Operating Services' (AOS) domestic and international network, you can access all your markets with the highest level of efficiency and confidence, saving time and money in the process.

Performing within the Alliance★TexasSM region, Alliance Operating Services offers a well-established, regional and international logistics network of existing transportation and distribution facilities, ready to arrange disbursement of your company's products to any location. This global flexibility can satisfy any of your logistics needs through one single source. In addition, Alliance Operating Services can show you how to save money using Foreign Trade Zone No. 196 at Fort Worth Alliance Airport: a neutral, secured area legally designated outside U.S. Customs territory. Products in a Foreign Trade Zone are protected from taxation and duty, and can be stored, manufactured, repackaged or exhibited at a lower duty rate or completely free from duty.

The Alliance AdvantageSM also includes the ultimate in transportation options, providing one central location with air, rail and highway access in North Texas. Fort Worth Alliance Airport exclusively serves the needs of the air cargo community, along with business and general aviation users. Burlington Northern Santa Fe and Union Pacific Railroad operate main lines through Alliance. Immediate highway access via Interstate Highway 35W “NAFTA Superhighway,” a primary north-south artery that connects with major east-west interstates, is adjacent to the air cargo hub and intermodal rail complex within Alliance★Texas.

Foreign Trade Zone

- ▲ Duty Deferral/Elimination
- ▲ Inventory Control
- ▲ Sub-Assembly
- ▲ Duty Drawbacks
- ▲ Customs Processing

Warehousing

- ▲ Third-Party Logistics
- ▲ High Security
- ▲ Overflow Space
- ▲ Incubation Space
- ▲ Office Space

e-Fulfillment

- ▲ Order Fulfillment
- ▲ Shipping
- ▲ Inventory Control
- ▲ Storage

Air Freight Build/Break

- ▲ Ground Handling
- ▲ Palletizing
- ▲ Freight Forwarding

Light Manufacturing

- ▲ Sub-Assembly
- ▲ Fulfillment
- ▲ Pick and Pack
- ▲ Container Loading and Unloading

Transportation

- ▲ Drayage
- ▲ Container Storage
- ▲ Intermodal
- ▲ Dedicated Fleets

Document Storage

- ▲ Archives
- ▲ Retrieval
- ▲ Destruction

Foreign Trade Zone

A Foreign Trade Zone is a secure site within the United States, in or near a U.S. Customs port of entry, where foreign and domestic merchandise is considered to be outside U.S. Customs' territory.

As the operator of Foreign Trade Zone No. 196, AOS can help you achieve significant cost savings.

Foreign Trade Zone Benefits:

- ▲ Defer, reduce or eliminate duty
- ▲ Import/export duty free
- ▲ Reduce duty by assembling within the zone
- ▲ Exhibit merchandise duty free
- ▲ Move quota-restricted products to market faster
- ▲ Process customs entry labeling
- ▲ Reduce inventory taxes



Warehousing and Distribution

With prime access to Fort Worth Alliance Airport, the Burlington Northern Santa Fe Intermodal Center, and Interstate Highway 35W "NAFTA Superhighway," AOS provides fast, efficient distribution to worldwide destinations.

AOS operates public warehouse space within the 15,000-acre Alliance★Texas region. Customers can utilize this warehouse space for Foreign Trade Zone needs, domestic storage and overflow inventory. AOS meets and exceeds U.S. Customs' strict security requirements with state-of-the-art security, fire and access control systems, and meticulous shipping and receiving procedures.



Air Freight Build/Break

AOS provides air cargo build/break service to Fort Worth Alliance Airport, the world's first industrial airport.

With a 9,600-foot by 150-foot primary runway and an 8,200-foot by 150-foot parallel runway, Fort Worth Alliance Airport can accommodate all types of commercial transport aircraft to access global markets. A Category III Instrument Landing System allows for all-weather capability.

e-Fulfillment

AOS serves as an incubator for small- to medium-sized e-tailers, assisting with warehouse and office space, order fulfillment and inventory management.

With the AOS e-commerce order fulfillment system, incoming orders are received electronically from your company's Web site. Orders are quickly and seamlessly processed, then shipped to your customer.

Light Manufacturing

AOS understands your need for continued excellence in processing light manufacturing jobs both large and small, including:

- ▲ Assembly
- ▲ Reconfiguration
- ▲ Kitting
- ▲ Labeling
- ▲ Pick and Pack Operations
- ▲ Container Loading and Unloading

Transportation

With access to multimodal transportation options, AOS can coordinate the efficient distribution of your company's products. The Alliance Advantage includes the ultimate in transportation options, providing one central location with air, rail and highway access in North Texas.



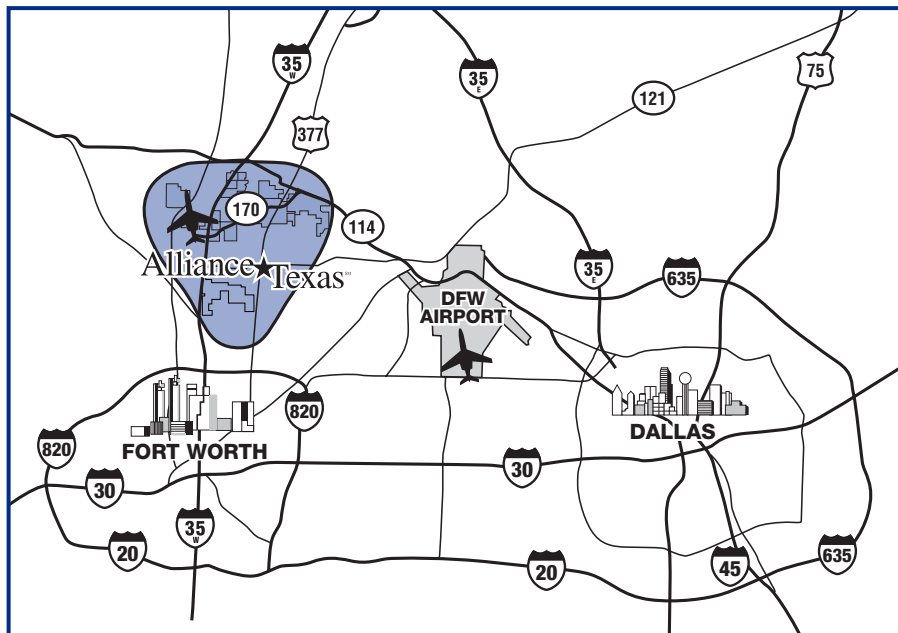
OUR MISSION IS TO MEET AND EXCEED OUR CUSTOMERS' EXPECTATIONS AS A PROVIDER OF INTERNATIONAL LOGISTICS SERVICES BY BEING THE MOST INNOVATIVE COMPANY IN THE INDUSTRY AND PROVIDING EXCELLENT CUSTOMER SERVICE BY STRICTLY ADHERING TO INTERNATIONAL QUALITY STANDARDS. WE PLEDGE TO DO BUSINESS ACCORDING TO OUR "STATEMENT OF PRINCIPLES."

Statement of Principles

Alliance Operating Services exists to serve the needs of our customers.

- ▲ We are absolutely committed to the utmost in service and safety. It is our belief that our achievements in these areas will build customer loyalty and long-term business relationships.
- ▲ We believe that people deserve to be treated with dignity and respect, and that they are deserving of recognition for their productivity and contribution to the organization.
- ▲ We will always invest in our firm to ensure continued excellence in client service and, therefore, in our own future as a company.
- ▲ We will always employ the best available talent.
- ▲ We will always implement the highest standards of ethics, integrity, professionalism and trust.

As members of the AOS team, we pledge our complete commitment and adherence to all performance standards and procedures established in pursuit of our goals and objectives. We make this commitment to ourselves, and, more importantly, we make it to our customers.



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